

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO./CAGE/NOMENCLATURE 57K4470 19207 KIT, GUNNER SHIELD			2. CAGE 19207		3. SPI NO. AK14984996		
4. NATIONAL STOCK NO. 2510-01-498-4996			5. DATE 09-17-03		6. REVISION B		
7. QUP 1 EA.		8. ICQ NONE		9. UNIT PACK WT. 160.6		10. UNIT PACK CU 9.440	
11. UNIT PACK SIZE 42.8 X 32.3 X 11.8							
12. MILITARY PRESERVATION MIL-STD-2073-1D (METHOD, SEE BLOCK 17)				18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D						SEE NOTES FOR PACKAGING DETAILS.	
14. DRYING MIL-STD-2073-1D							
15. PACKING							
a. LEVEL A MIL-STD-2073-1D AND NOTE O							
b. LEVEL B NOT APPLICABLE							
16. MARKING MIL-STD-129 AND NOTE N							

17. NOTES/DRAWING

- A. PRESERVATION AND PACKING SHALL BE INSPECTED IN ACCORDANCE WITH MIL-STD-2073-1D.
- B. KIT CONTENTS: THIS KIT CONTAINS THE FOLLOWING ITEMS SEGREGATED AS SHOWN BELOW:
- NOTE: (BASED ON DRAWING 57K4470, REVISION B, 03-08-21.)

QTY	NAME	PART NUMBER	CAGE	SEGREGATED PACK NUMBER
1	INSTALLATION INSTRUCTIONS	12484857	19207	1
1	HANDLE ASSEMBLY, LOCKING	12012065	19200	2
1	PAWL, CLAMPING	12012067	19200	2
1	SLEEVE, SPLIT	12012071	19200	2
8	WASHER	9421888	24617	3
8	LOCKWASHER	12484862-008	19207	3
8	NUT	12484864-005	19207	3
4	SCREW	12484861-055	19207	3
1	SCREW	5140237	19200	4
4	SCREW	12484861-054	19207	4
2	SCREW	12484863-005	19207	5
2	LOCKWASHER	12484862-006	19207	5
1	LOCK, PINTLE	12484848	19207	6
1	ADAPTER, PINTLE	12484847	19207	7
1	BRACKET, GUN SHIELD SUP	12484852	19207	8
1	SHIELD, GUNNER	12484846	19207	9

- C. PREPARE ONE 12484857 INSTALLATION INSTRUCTIONS IN ACCORDANCE WITH THE STEPS BELOW:

- BAG: MIL-DTL-117, TYPE I, CLASS B, STYLE 2, SIZE: 6 X 10. FOLD ITEM TO FIT BAG WITH TITLE BLOCK VISIBLE. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
- IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "1".
- INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

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57K4470 19207 KIT, GUNNER SHIELD

2. CAGE

19207

3. SPI NO.

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4. NATIONAL STOCK NO.

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B

D. PREPARE ONE 12012065 HANDLE, ONE 12012067 PAWL, AND ONE 12012071 SLEEVE IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, CLASS 1, SIZE: 4 X 10. WRAP HANDLE AND SLEEVE SEPARATELY, TWO PIECES REQUIRED. SECURE WRAPS USING TAPE.
2. BAG: MIL-DTL-117, TYPE I, CLASS B, SIZE: 5 X 12. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "2".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

E. PREPARE EIGHT 9421888 WASHERS, EIGHT 12484862-008 LOCKWASHERS, EIGHT 12484864-005 NUTS, AND FOUR 12484861-055 SCREWS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE I, CLASS B, SIZE: 3 X 5. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "3".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

F. PREPARE ONE 5140237 SCREW AND FOUR 12484861-054 SCREWS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE I, CLASS B, SIZE: 4 X 4. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "4".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

G. PREPARE TWO 12484863-005 SCREWS AND TWO 12484862-006 LOCKWASHERS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE I, CLASS B, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "5".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

H. PREPARE ONE 12484848 PINTLE LOCK IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE I, CLASS B, SIZE: 3 X 5. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "6".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

I. PREPARE ONE 12484847 PINTLE ADAPTER IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-PRF-121, TYPE II, GRADE A, CLASS 2, SIZE: 18 X 24. SECURE WRAP USING TAPE.
2. WRAP: A-A-1051, TYPE II, SIZE: 18 X 24. SECURE WRAP USING TAPE.
3. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "7".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

J. PREPARE ONE 12484852 BRACKET IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: A-A-1051, TYPE II, SIZE: 18 X 24. SECURE WRAP USING TAPE.
2. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "8".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

K. CONSOLIDATE ITEMS FROM NOTES C THROUGH J IN ACCORDANCE WITH THE STEPS BELOW:

1. CONTAINER: ASTM-D 5118, TYPE CF, CLASS WR, GRADE W5c, STYLE RSC, SIZE: 24-3/4 X 8-1/8 X 5-3/4.
2. CLOSURE: SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 2B3.
3. INSPECTION: INSPECT CONSOLIDATION PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
4. MARK CONSOLIDATION PACK WITH NOTE: "THIS BOX CONTAINS SEGREGATED PACKS "1" THROUGH "8".

L. PREPARE ONE 12484846 SHIELD IN ACCORDANCE WITH THE STEPS BELOW:

1. IDENTIFICATION: IDENTIFY THE ITEM WITH SEGREGATED PACK NUMBER "9".
2. INSPECTION: INSPECT ITEM IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
3. PLACE ITEM IN BOTTOM OF UNIT CONTAINER.

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B**M. CONSOLIDATE ITEMS FROM NOTES K AND L IN ACCORDANCE WITH THE STEPS BELOW:**

1. CONTAINER: PPP-B-621, CLASS 2, STYLE 4, SIZE: 39-3/4 X 32-1/2 X 11-3/4. MODIFIED USING NOMINAL ONE-INCH LUMBER, EXCEPT FOR SKIDS.
2. INSPECTION: INSPECT UNIT CONTAINER IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

N. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129 IDENTIFYING THE ITEMS WITHIN THE KIT. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.**O. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.**